

LM Service LLC

Tool Preset Service & Calibration

Service Rates

LM Service LLC Field Service Rates for in customer plant service:

LABOR COST PER MACHINE \$500.00* Minimum per machine (Labor Only)
Up to 6 hours labor per machine, extra hours billed at \$95.00/hr.
Saturday, Sunday and Overtime rates \$140.00 per hour.
(Any company with multiple machines can get a per machine discount)

Included in per machine charge:

- Calibration & Certification of spindle and column alignments
- Inspection/adjustments of optical equipment
- Cleaning and lubrication of all applicable parts
- Verification of machine specifications to meet manufactures requirements.

**Any parts required will be billed separately at list price.*

Travel Expenses

Airfare, Rental car and hotel	Billed at actual cost
Per diem (meal allowance)	\$ 36.00 per day
	\$ 50.00 Sat. or Sun.
Travel Time (round-trip)	\$ 50.00 per hour
Mileage (round-trip-where applicable)	\$.445 per mile

Example:

Airfare	\$360	Meals	\$ 36	Hotel	\$ 82
Travel 6 hrs	\$300	100 Miles	\$ 44.50		
Calibration one presetter	\$500	Rental Car	\$120	Total:	\$1,442.50

- **A flat rate can be quoted for service and calibration. Discounted rates for customer who get annual calibration done with other calls in the area. Check for schedule.**

Terms : First Time may need to pay with credit card (VISA or Master Card). Repeat customers may be able to get set up Net 30 days.

A service job will not be started without a valid Purchase Order or card information from the customer made out to LM Service LLC. This must be in our possession prior to dispatching a serviceman to your facility.

Effective" 7/6/09